

AIRWORTHINESS DIRECTIVE

Issue 1

TYPES AFFECTED:

DG 300 - Serial Nos. 3E1 to 3E210

SUBJECT:

Overseas experience has required the issue of two new LBA approved Technical Notes from Glaser-Dirks:-

TN 359/11 which deals with aileron flutter, and TN 359/12 which introduces numerous Flight Manual, Maintenance Manual and repair manual changes or additions.

ACTION REQUIRED:

- 1. Add or exchange Manual pages in accordance with TN 359/11 and TN 359/12 by 30th April, 1987.
- 2. Remove both ailerons and determine the mass balance figure for each by weighing (Refer page 12 Maintenance Manual). Re-balance if necessary in accordance with TN 359/11 by 30th April, 1987.

IMPLEMENTATION:

- 1. Manual pages may be exchanged by any competent person.
- 2. Aileron mass balance to be checked and changed if necessary by a DoA 1109 inspector authorised for C. of A. inspection FRP and the work entered in the sailplane logbook.

MATERIALS:

- 1. Manual pages are available from the GFA Secretariat.
- 2. As listed in TN 359/11, available from Glaser-Dirks, Postfach 4120, 7520 Bruchsal 4, West Germany.

ENCLOSURES:

TN 359/11, TN 359/12

COMPLIANCE:

The requirements of this Airworthiness Directive are mandatory. This Airworthiness Directive is issued pursuant to Air Navigation Regulations under the delegated authority of the Secretary of the Department of Aviation.

Issued by:

M/Bun

Chief Technical Officer, Airworthiness

12/3/1987

For and on behalf of:

GLIDING FEDERATION OF AUSTRALIA

Sheet 1 of 1

Technical Note 359/11

page 1 of 2

Subject:

Massbalance of the ailerons

Concerning: DG-300 (ELAN) serial no. 3 E 1 upto 3 E 210

Accomplish-

ment

within 30 days

(1.45 lbs).

Reason:

We have observed low frequency (ca. 2 Hertz) aileron flutter in the airspeed range 120 km/h (65 kts) up to 150 km/h (80 kts). The flutter was possible due to very low aileron control friction.

Increasing the massbalancing the flutter could be prevented.

Measures:

- 1. Exchange page 12 of the maintenance manual to the new issue Nov. 1986. The max. allowable spring balance reading is reduced from 0,8 kg (1.764 lbs) to 0,66 kg
- 2. For all DG-300 where the spring balance reading was exceeded during production or by repairs or repainting the massbalance weight is to be increased. Instructions see maintenance manual section 4.5, page 22a,b,c. From the enclosed list you can see if your ailerons exceeded the 0,66 kg factorynew. If you are uncertain you have to disassemble the ailerons and to determine the massbalance data.

Technical Note 359/11

page 2 of 2

Material needed:

Measure 1: Maintenance manual page 12

Measure 2: Tefloncoated glasfibrefabricband

50 x 0,08 mm, etched on 1 side ca. 7 m (23 ft.)

1 roll of film tape 3M No. 465, 9 mm wide,

contact adhesive e.g. Pattex,

2 selflocking nuts M5 DIN 985-8 zn,

leadballs diameter 2 mm (3/32 in.),

Epoxy- or Polyesterresin with hardener,

2 steelrods diameter 5 mm (3/16 in.) each

100 mm (4 in.) long.

Note:

Measure 1 may be executed by the owner himself.

If measure 2 has to be executed this should be done by a licensed repair shop, and be inspected. The measures are to be entered in the aircraft logs mentioning TN 359/11.

Technical Note No. 359/12 should be carried out at the same time.

Author

Bruchsal 4 28.11.86

Withelm Ode Dipl. Ing. W. Dirks

Type certification inspector

U. S.L.L

LBA-approved:
The German original of this
TN has been approved by the
LBA under the date of
Jan.7.1987 and is signed
by Mr. Skov. The translation
into English has been done
by best knowledge and judgement. In any case of doubt
the German original is
authoritative.

DG 300 ailerons

Serial No.		weight / kg		spring balance reading / g		
		3 - 5,7 kg		тах. 660 д		
		left	right	left	right	
3 E 2		4,6	4,6	675	675	
3 E 12		3,65	3,55	675	625	
3 E 16		3,95	3,9	675	630	
3 E 18		3,7	3,7	675	620	
3 E 19		3,95	3,9	750	650	
3 E 20		3,8	3,7	650	670	
3 E 22		3,9	3,9	. 725	625	
3 E 25		3,8	3,8	750	750	
3 E 27		3,9	3,9	700	720	
3 E 29		3,8	3,7	700	710	
3 E 31		3,7	3,7	725	675	
3 E 32		3,7	3,65	675	675	
3 E 33		3,7	3,7	675	620	
3 E 35		4,2	4,2	720	650	
3 E 36		3,95	3,85	7 50	725	
3 E 37		3,9	3,8	725	625	
3 E 38		3,85	3,6	675	550	
3 E 42		3,8	3,75	700	650	
3 E 43		3,7	3,65	675	620	
3 E 44		3,9	4,2	700	730	
3 E 45		4,3	3,65	740	650	
3 E 46		3,9	3,65	675	650	
3 E 47.		3,95	3,85	725	650	
3 E 48		3,9	3,9	750	675	
3 E 49		3,85	3,8	750	675	
3 E 50	·	3,85	3,95	675	600	
3 E 51		4,05	3,95	725	650	
3 E 52		3,8	3,75	675	550	
3 E 56		4,0	3,8	700	650	
3 E 58		3,75	3,65	700	625	
3 E 62		3,95	4,00	750	675	28
3 E 63		3,9	3,9	700	675	
3 E 64		3,9	3,65	675	625	
3 E 66		3,8	3,75	700	625	
3 E 68		3,95	3,9	725	650	
3 E 85		3,6	3,5	675	600	
3 E 91		3,6	3,8 %	625	675	
		3,7	3,65	675	650	
3 E 92		3,7 3,7	3,03	675	650	
3 E 93			3,6	650	675	
3 E 95		3,6	3,6 3,7	725 ×		
3 E 97		3,8		625	700	
3 E 98		3,65	3,7	650	675	
3 E 101		3,7	3,75	725	725	
3 E 102		3,8	3,75	675	625	
3 E 109	74	3,65	3,65	613	023	

DG	300	ailerons
----	-----	----------

Serial No.	weight / kg 3 — 5,7 kg		spring balance reading / g max. 660 g		
	left	right	left	right	
3 E 116 3 E 117 3 E 119 3 E 131	3,7 3,65 3,85 3,70	3,7 3,6 3,85 3,55	700 675 675 675	625 625 650 650	

Bruchsal 4 11/1986

W. OU

Dipl.Ing. W. Dirks

Glaser-Dirks Flugzeugbau GmbH Im Schollengarten 19-20, 7520 Bruchsel 4 Telafon 07257-1071 Telex 7822410 GLDG LBA anerkannler Herstellungsbetrieb 13 25 LBA anerkannter Luftfahrttechnischer Betrieb II A 279

Technical Note 359/12

Subject: Concerning: Flight- maintenance and repair manual

Accomplish-

DG-300 (ELAN) Serial No. 3 E 1 up to 3 E 210

ment: Reason: within 30 days Manual revisions

Concerning

Measures:

Exchange or ammend the enclosed manual pages new issue Nov. 1986. The new passages are marked and to be studied carefully.

Concerning		page			
Flight manual					
Content					
Min. equipment cloud flying	1 + 2 10				
Spins	23				
Rigging of the stabilizer	26				
Filling the waterballast tanks	27				
Parking		 28			
Care		29 + 29á			
Maintenance manual					
Cover					
Contents		1 + 2			
Undercarriage		10			
Care	18				
Greasing	19				
Removal and installation of th	е				
ailerons	22a/b/c				
Fixing excessive free play of					
the canopy		22d			
elevator control	diagram	1			
landing gear	11	1 2 3			
aileron control	11	3			
Repair manual					
Content		3/2			
Foam		3/6, 3/7			
Resin for wings		3/7			

Note:

This measure may be executed by the owner himself and is to be entered in the aircraft logs mentioning TN 359/12.

Author

W. O.

Bruchsal 4 28.11.86

Dipl. Ing. W. Dirks

USLI

Type certification inspector

LBA-approved: The German original of this TN has been approved by the LBA under the date of Jan. 7. 1387 and is signed by Mr. Skov. The translation into English has been done by best knowledge and judgement. In any case of doubt the German original is authoritative.

Dage